

**Table 23. Beverage Alcohol Distilleries, by State, 2002**

<i>STATE</i>	<i>Number of Establishments</i>	<i>Range of Employees</i>		<i>Estimated Number of Employees</i>	<i>State's Share of Employees</i>
<b>Arkansas</b>	1	100	249	100	2.3%
<b>California</b>	9	250	499	250	5.7%
<b>Florida</b>	3	500	999	500	11.3%
<b>Illinois</b>	3	250	499	250	5.7%
<b>Kentucky</b>	16	2,061	2,061	2,061	46.7%
<b>Maine</b>	1	100	249	100	2.3%
<b>Maryland</b>	4	250	499	250	5.7%
<b>Massachusetts</b>	4	100	249	100	2.3%
<b>Minnesota</b>	1	100	249	100	2.3%
<b>Missouri</b>	2	100	249	100	2.3%
<b>Ohio</b>	3	250	499	250	5.7%
<b>Pennsylvania</b>	4	100	249	100	2.3%
<b>Tennessee</b>	4	250	499	250	5.7%
<b>Total</b>	55			4,411	100.0%